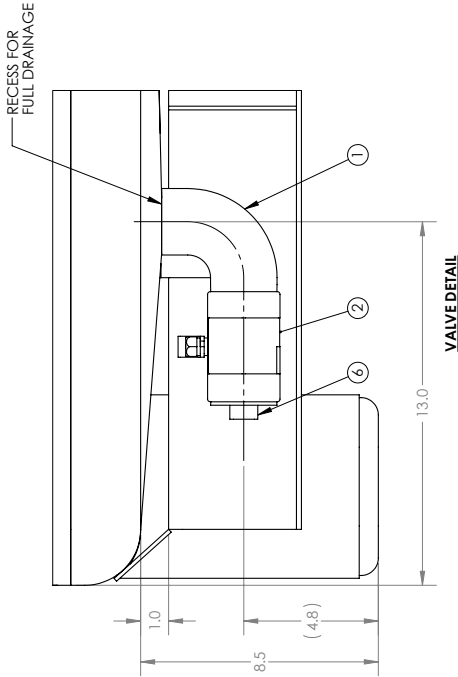
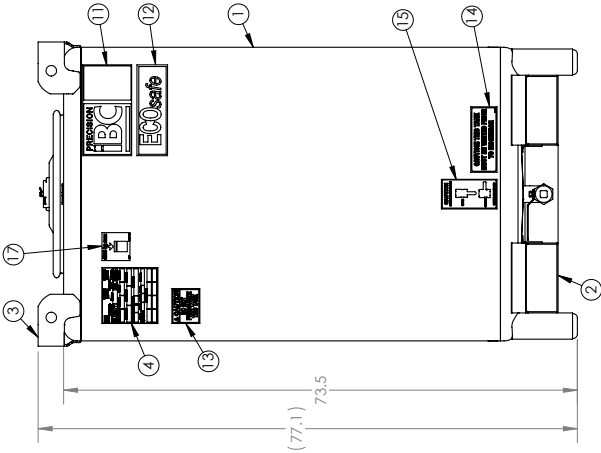
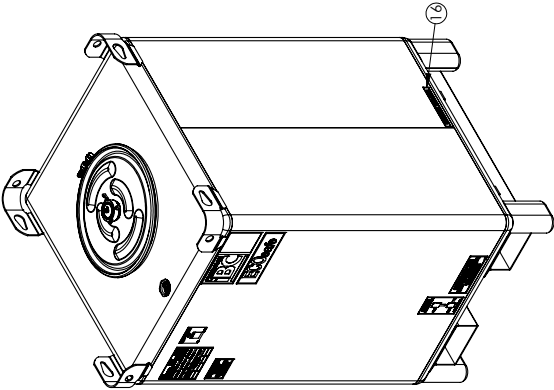
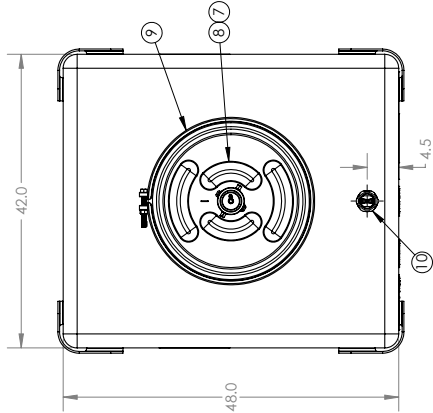


550 GALLON CENTER DISCHARGE STAINLESS



NOTES:

- 1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS
- 2. TANK IS AIR TESTED AT 3 PSI
- 3. ALL WELDS CLEANED OF SLAG AND SPATTER
- 4. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED
- 5. DRUM LID TO BE INSTALLED BY: STRIKE RING AROUND CIRCUMFERENCE WITH A Mallet THEN TIGHTEN BOLT WITH A WRENCH, REPEAT UNTIL BOLT TIGHTENING RESISTANCE DOES NOT CHANGE (REF: 40 LB-FT)
- 6. 2IN BUNG TO BE INSTALLED 3/8 TO 1/2 ROTATION BEYOND SOLID GASKET CONTACT (REF: 30 LB-FT)
- 7. UN TAG: PUT PRECISION IBC SERIAL NUMBER IN "MFG SERIAL NO."
- 8. LOCATION
- 9. INSTALL DECAL 99700247 AS SHOWN AND OPPOSITE

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
17	1	99700364	DECAL STACK 550 SPRTR
16	2	99700247	DECAL NO FORKS THIS SIDE
15	1	35600227	DECAL VALVE OPEN/CLOSE CENTER DSCRG PIBC
14	1	99700315	DECAL CAUTION VENT PRIOR TO DISCHARGE
13	1	99700258	DECAL DO NOT PRESSURIZE
12	1	35700603	DECAL ECOSAFE
11	1	35901490	DECAL PRECISION IBC
10	1	35901511	PLUG 2IN HEX HEAD WH EPDM GASKET 304SS
9	1	34701340	ASM BOLTED CLAMP RING 22-5/16 ZINC-PLTD
8	1	35901290	ASM LID 22-5/16 DOT 3IN FV W/TEF 304SS
7	1	33100387	GASKET 22-5/16 DIA. 55 MS MULTISEAL EPDM
6	1	34200833	PLUG PVC 2IN NPT SQ HEAD
5	1	35400191	VALVE 2IN STD STEM BV LOCK HNDL 316SS
4	1	35901485	PRECISION IBC UN TAG 304SS
3	1	34900112	WELD ASM LIFT LUGS HEAVY DUTY 304SS
2	1	34900005	ASM 42 X 48 CD FORK CHANNELS 304SS
1	1	34900889	TK 550 SPRTR FCD 8.5 LEG ELB WP 304SS
CUSTOMER: PRECISION IBC			
DO NOT SCALE		DATE	REVISION
Released		07/14/2014	A
PART NO.		FILE	SHEET
6984500P51338		550 TK SPRTR 304SS FCD/ELB PREC	1
REV. TO		6984500P51338	6984500P51338

ALL DIMENSIONS ARE IN INCHES. NOMINAL & SUBJECT TO CHANGE WITHOUT NOTICE. ALL DIMENSIONS ON ROTATIONAL MOLDED PARTS ARE SUBJECT TO A ± 3% TOLERANCE.



SEPT '17

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