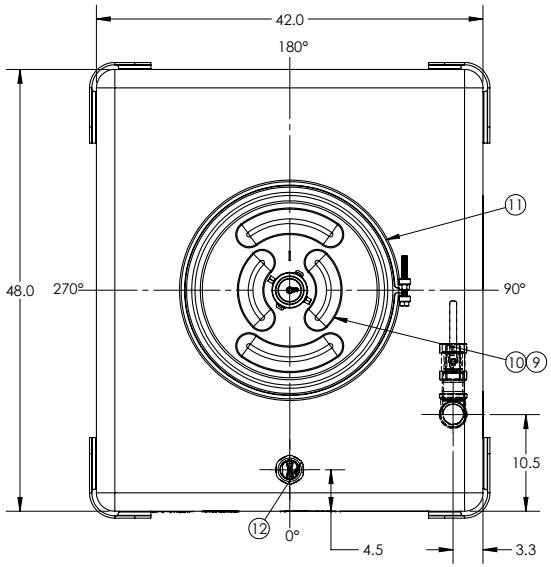
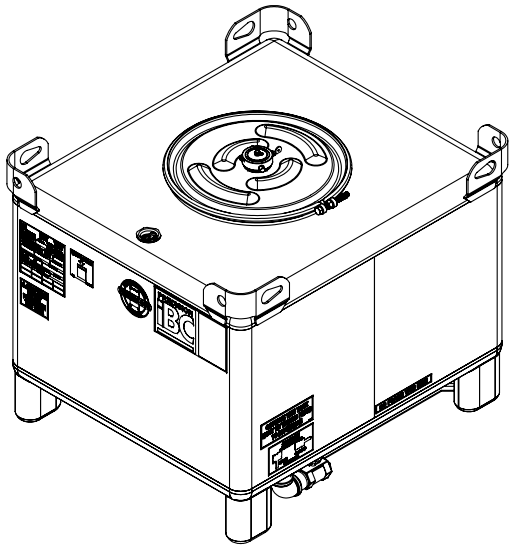
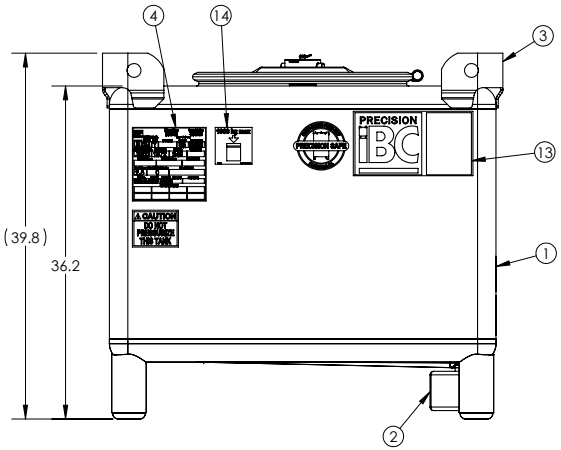
STAINLESS STEEL 250 GALLON SIDE DISCHARGE

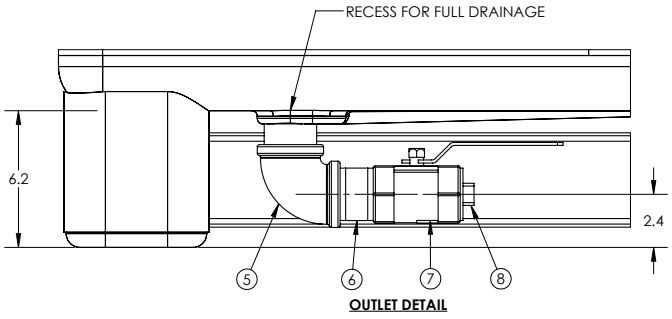
CUSTOMER APPROVAL

☐ APPROVED FOR PRODUCTION AS DRAWN.
☐ REVISE AS NOTED & RESUBMIT FOR APPROVAL.
SIGNATURE: _____
DATE: _____
DRAWING IS NOT VALID UNLESS SIGNED









OUTLET DETAIL

NOTES:
1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS.
2. HEADS AND SHELL CONSTRUCTED OF 10GA MATERIAL.
3. TANK IS AIR TESTED AT 3 PSI.
4. ALL WELDS CLEANED OF SLAG AND SPLATTER.
5. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED.
6. UN TAG: PUT PRECISION IBC SERIAL NUMBER IN "MFG SERIAL NO." LOCATION

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
14	1	99700577	DECAL STACK RATING 245 SPRTNR
13	1	34701720	DECAL PKG PRECISION SPRTNR REV-STEM
12	1	35901511	PLUG 2IN HEX HEAD WH EPDM GASKET 304SS
11	1	34701360	ASM BOLTED CLAMP RING 22-5/16 ZINC-PLTD
10	1	35901290	ASM LID 22-5/16 DOT 3IN FV W/TEF 304SS
9	1	33100387	GASKET 22-5/16 DIA 55 MS MULTISEAL EPDM
8	1	34200833	PLUG PVC 2IN NPT SQ HEAD
7	1	35400162	VLV 2IN REV STEM BV LOCK HNDL 316SS PREC
6	1	35300587	NIPPLE 2IN X 3 LG SCH40 TBE 304SS
5	1	35300529	ELBOW 2IN 150# 90 DEG 304SS
4	1	35901485	PRECISION IBC UN TAG 304SS
3	1	34900112	WELD ASM LIFT LUGS HEAVY DUTY 304SS
2	1	35901173	VALVE GUARD 4-1/4 X 43-1/4 X 10GA 304SS
1	1	34901838	TK 250 SPRTNR 42X48 304SS W/NIPPLE

CUSTOMER: PRECISION IBC
CUSTOMER NO:

STATUS: Released
DO NOT SCALE
DRAWN BY: KB

TITLE: ASM TK 250 SPRTNR 42X48 304SS PREC
REVISION: A
SHEET: 1 OF 1
PART NO.: 6984000P51344
ENG. ID.: D008724

ALL DIMENSIONS ARE IN INCHES, NOMINAL & SUBJECT TO CHANGE WITHOUT NOTICE.
ALL DIMENSIONS ON ROTATIONAL MOLDED PARTS ARE SUBJECTED TO A +/- 3% TOLERANCE

MAR '21