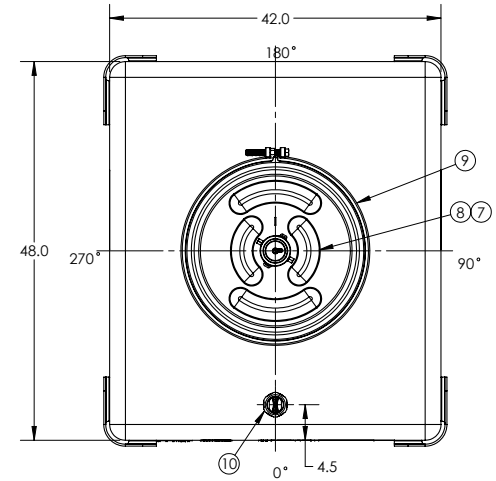
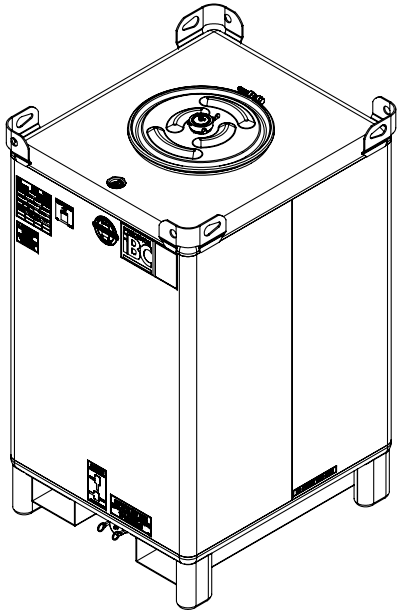
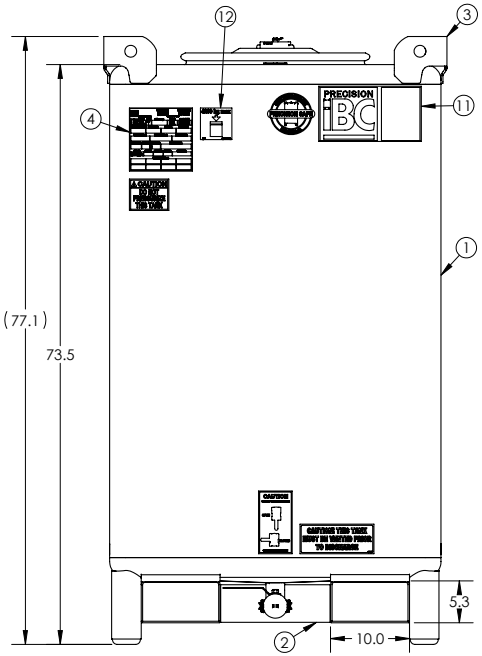
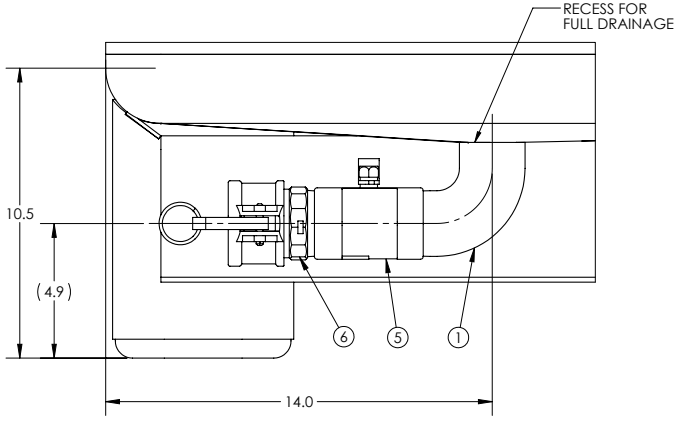
STAINLESS STEEL 550 GALLON CENTER DISCHARGE









ALL DIMENSIONS ARE IN INCHES, NOMINAL & SUBJECT TO CHANGE WITHOUT NOTICE.
ALL DIMENSIONS ON ROTATIONAL MOLDED PARTS ARE SUBJECTED TO A +/- 3% TOLERANCE

CUSTOMER APPROVAL

☐ APPROVED FOR PRODUCTION AS DRAWN.
☐ REVISE AS NOTED & RESUBMIT FOR APPROVAL.

SIGNATURE: _____

DATE: _____

DRAWING IS NOT VALID UNLESS SIGNED

NOTES:

1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS.
2. HEADS AND SHELL CONSTRUCTED OF 10GA MATERIAL.
3. TANK IS AIR TESTED AT 3 PSI.
4. ALL WELDS CLEANED OF SLAG AND SPATTER.
5. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED.
6. UN TAG: PUT PRECISION IBC SERIAL NUMBER IN "MFG SERIAL NO." LOCATION.
7. "NO FORKS THIS SIDE" DECAL INSTALLED AS SHOWN AND OPPOSITE.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
12	1	99700364	DECAL STACK 550 SPRTNR
11	1	34702343	DECAL PKG PRE SPRTNR STD-STEM
10	1	35901511	PLUG 2IN HEX HEAD WH EPDM GASKET 304SS
9	1	34701360	ASM BOLTED CLAMP RING 22-5/16 ZINC-PLTD
8	1	35901290	ASM LID 22-5/16 DOT 3IN FV W/TEF 304SS
7	1	33100387	GASKET 22-5/16 DIA 55 MS MULTISEAL EPDM
6	1	34701524	ASM 2IN 316SS CAMLOCK ADPT W/DUST CAP
5	1	35400191	VALVE 2IN STD STEM BV LOCK HNDL 316SS
4	1	35901485	PRECISION IBC UN TAG 304SS
3	1	34900112	WELD ASM LIFT LUGS HEAVY DUTY 304SS
2	1	34900005	ASM 42 X 48 CD FORK CHANNELS 304SS
1	1	34900889	TK 550 SPRTNR FCD 8.5 LEG ELB WP 304SS

CUSTOMER: PRECISION IBC

CUSTOMER NO:

DO NOT SCALE | DRAWN BY: KB

STATUS: Released

TITLE: ASM TK 550 SPRTNR SS FCD/ELB PREC ADPT

REVISION: A

SHEET: 1 OF 1

PART NO.: 6984500P51358

ENG. ID.: D008769

JUL '20