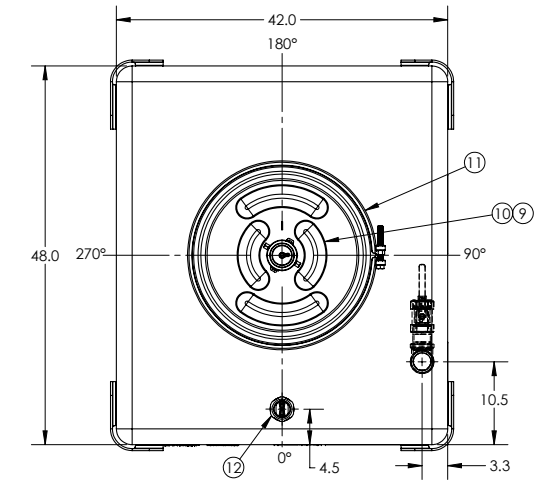
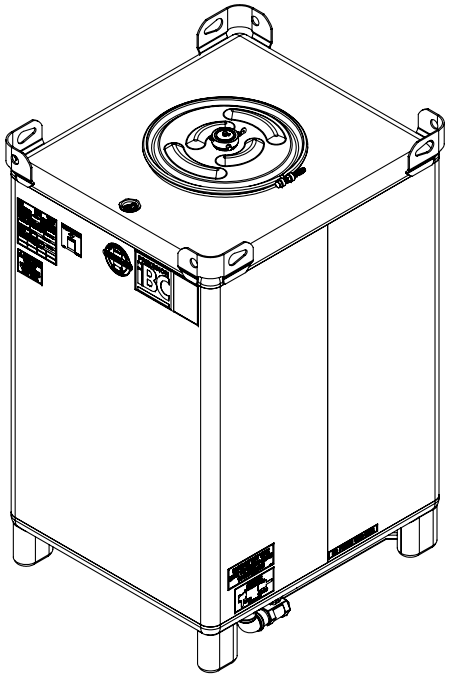
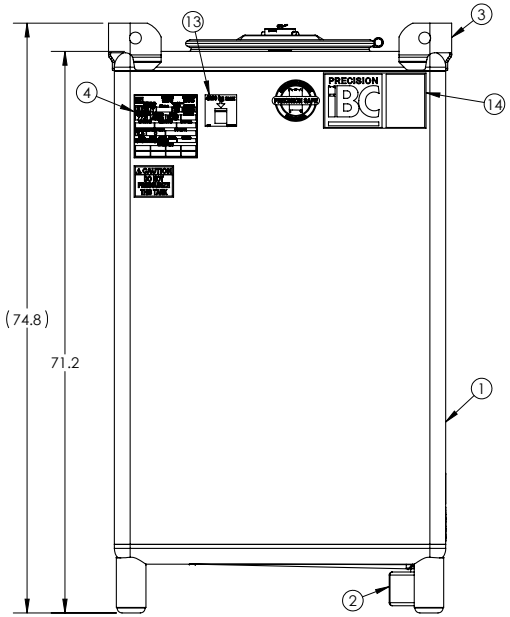
STAINLESS STEEL 550 GALLON SIDE DISCHARGE

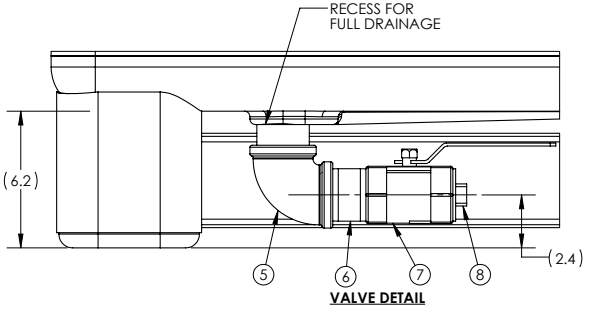
CUSTOMER APPROVAL

☐ APPROVED FOR PRODUCTION AS DRAWN.
☐ REVISE AS NOTED & RESUBMIT FOR APPROVAL.
SIGNATURE: _____
DATE: _____
DRAWING IS NOT VALID UNLESS SIGNED









VALVE DETAIL

NOTES:

1. TANK IS DESIGNED AND CONSTRUCTED IN ACCORDANCE WITH U.N. SPECIFICATIONS.
2. HEADS AND SHELL CONSTRUCTED OF 10GA MATERIAL.
3. TANK IS AIR TESTED AT 3 PSI.
4. ALL WELDS CLEANED OF SLAG AND SPATTER.
5. TANK INTERIOR AND EXTERIOR ARE ELECTRO-CLEANED.
6. UN TAG: PUT PRECISION IBC SERIAL NUMBER IN "MFG SERIAL NO." LOCATION.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
14	1	34701720	DECAL PKG PRECISION SPRTNR REV-STEM
13	1	99700364	DECAL STACK 550 SPRTNR
12	1	35901511	PLUG 2IN HEX HEAD WH EPDM GASKET 304SS
11	1	34701360	ASM BOLTED CLAMP RING 22-5/16 ZINC-PLTD
10	1	35901290	ASM LID 22-5/16 DOT 3IN FV W/TEF 304SS
9	1	33100387	GASKET 22-5/16 DIA 55 MS MULTISEAL EPDM
8	1	34200833	PLUG PVC 2IN NPT SQ HEAD
7	1	35400162	VLV 2IN REV STEM BV LOCK HNDL 316SS PREC
6	1	35300587	NIPPLE 2IN X 3 LG SCH40 TBE 304SS
5	1	35300529	ELBOW 2IN 150# 90 DEG 304SS
4	1	35901485	PRECISION IBC UN TAG 304SS
3	1	34900112	WELD ASM LIFT LUGS HEAVY DUTY 304SS
2	1	35901173	VALVE GUARD 4-1/4 X 43-1/4 X 10GA 304SS
1	1	34900020	TK 550 SPRTNR 304SS W/NIPPLE 6-3/16 LEG

CUSTOMER: PRECISION IBC
CUSTOMER NO:

DO NOT SCALE	DRAWN BY	TITLE	REVISION
STATUS: Released	KB	ASM TK 550G SPRTNR 304SS PREC-STD	B
			SHEET 1 OF 1
		PART NO. 6984500P51305	ENG. ID. D003782

ALL DIMENSIONS ARE IN INCHES, NOMINAL & SUBJECT TO CHANGE WITHOUT NOTICE.
ALL DIMENSIONS ON ROTATIONAL MOLDED PARTS ARE SUBJECTED TO A +/- 3% TOLERANCE

MAR '21